

TO: Dr. Cone,
Superintendent of Schools, LVISD

FROM: Michael Rogers
Assistant Construction Manager, AGCM

cc: Belinda Raindl, LVISD

RE: La Vernia ISD – Bond 2023

DATE: July 14, 2026

SUBJECT: CTE Welders

RFP DATE: June 2, 2026

BID COST: \$ 67,697.03

CONTRACTOR: American Welding & Gas, Inc.

Dear Dr. Cone,

The following outlines the project's status:

1.	FUNDING SOURCE: FF&E		
a.	LVISD – CTE Welders Allowance		<100,000.00>
		Airgas	\$ 67,697.03
2.	PROJECTED CONTINGENCY (After Approval):		
a.	LVISD – FF&E Allowance		32,302.97

Based on this analysis, the best value recommendation for the purchase of CTE Welders is AirGas.

This includes all welders required by the LVISD Welding teaching staff, to include:

- **21 each** - Miller Multimatic 215 Pro Multi-Process with TIG kit MIL951000213
- **4 each** - Miller Multimatic 255 Multi-Process with EZ Latch Running Gear MIL951767

Supporting documentation is attached. If you have any questions or need further information, please don't hesitate to reach out.

Sincerely,
AGCM, Inc.

Michael Roger

Michael Rogers
 Assistant Construction Manager

Attachment: CTE Welders – Best Value Recommendation



AIRGAS USA, LLC
335 N WW WHITE RD
SAN ANTONIO TX 78219-4100
T: 210-337-7255
F: 210-337-1369

QUOTATION

YOU CAN PLACE THIS ORDER
ON WWW.AIRGAS.COM

Quote For: 5193565
LA VERNIA ISD
225 BLUEBONNET RD
LA VERNIA TX 78121-4793
T: 210-500-2655

Sold To: 5193564
LA VERNIA ISD
225 BLUEBONNET RD
LA VERNIA TX 78121-4793
T: 210-500-2655

Quote Number	2014568669
Quote Date	06/05/2026
Total Access Rep	Terry Coleman
PO Number	Lincoln Quote
Release Number	
Ordered By	Michael Rogers - 2105002655

Item	Material/Description	Plant	Order Qty	UM	Vol/Wt	UM	Unit Price	UM	Ext Price
10	LINK4878-1 WELDER TIG POWER MIG 215 MPI ONE-PAK	C192	21	EA			2,623.09	EA	55,084.89
20	LINK5636-1 WELDER POWER MIG 262MP EDUCATIONAL ONE-PAK	C192	4	EA			4,833.16	EA	19,332.64

Incoterms	Airgas Truck
Shipping Method	Airgas Truck
Payment Terms	NET 30

Quote Amount	74,417.53
Sales Tax	6,139.45
Quote Total	80,556.98

Please refer to this quotation when ordering.

Terms and Product Pricing are valid until 07/04/2026. Due to the potential impact of tariffs, this quote is subject to change.

Final pricing will be confirmed at the time of order placement.

Surcharges, Taxes & Freight may not be included or may change at time of billing.

Airgas reserves the right to decline or cancel any order at any time prior to shipment. For more information about returns and cancellations, please visit us online at Airgas.com/terms-of-sale.

Comments :



AIRGAS USA, LLC
335 N WW WHITE RD
SAN ANTONIO TX 78219-4100
T: 210-337-7255
F: 210-337-1369

QUOTATION

YOU CAN PLACE THIS ORDER
ON **WWW.AIRGAS.COM**

Quote For: 5193565
LA VERNIA ISD
225 BLUEBONNET RD
LA VERNIA TX 78121-4793
T: 210-500-2655

Sold To: 5193564
LA VERNIA ISD
225 BLUEBONNET RD
LA VERNIA TX 78121-4793
T: 210-500-2655

Quote Number	2014569195
Quote Date	06/05/2026
Total Access Rep	Terry Coleman
PO Number	Miller Quote
Release Number	
Ordered By	Michael Rogers - 2105002655

Item	Material/Description	Plant	Order Qty	UM	Vol/Wt	UM	Unit Price	UM	Ext Price
10	MIL951000213 WELDER PACKAGE MULTIMATIC 215PRO WITH TIG KIT	C192	21	EA			2,464.91	EA	51,763.11
20	MIL951767 WELDER MULTI-PROCESS MULTIMATIC 255 208-575V WITH EZ LATCH RUNNING GEAR	C192	4	EA			3,983.48	EA	15,933.92

Incoterms	Airgas Truck
Shipping Method	Airgas Truck
Payment Terms	NET 30

Quote Amount	67,697.03
Sales Tax	5,585.00
Quote Total	73,282.03

Please refer to this quotation when ordering.

Terms and Product Pricing are valid until 07/04/2026. Due to the potential impact of tariffs, this quote is subject to change.

Final pricing will be confirmed at the time of order placement.

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Airgas reserves the right to decline or cancel any order at any time prior to shipment. For more information about returns and cancellations, please visit us online at [Airgas.com/terms-of-sale](https://www.airgas.com/terms-of-sale).

Comments :



**advanced
technologies**
consultants

powered by METEOR EDUCATION

Quote

Prices valid for 60 days

44800 Helm St.

Plymouth, MI 48170

800-348-8447 | www.atctrain.com

Presented to:

La Vernia High School
225 Bluebonnet Rd.
La Vernia, TX 78121

12/11/2025

Mark De La Cruz

210-393-0237

mdelacruz@atctrain.com

Terms	Project	Delivery	FOB Point
Net 30	Lincoln Welder	3-4 Months ARO	Michigan

Item#	Qty	Description	Part#	Unit Price	Extended
1	21	Lincoln POWER MIG 215 MPi Multi-Process Welder Aluminum One Pak K4877-1	LINK4877-1	\$3,387.00	\$71,127.00
2	4	Lincoln POWER MIG 262MPMulti-process Welder - K5376-1	LINK5376-1	\$5,387.00	\$21,548.00

Sub-Total \$92,675.00

Shipping INCLUDED

Grand Total \$92,675.00

Note: A 3% processing fee will be added for orders paid by credit card

We sincerely appreciate your interest in our products and value your business!



Quote

For Inquires Contact:

Phone: 210-775-5538

Branch: SAN ANTONIO

www.shopawggases.com

6/3/2026

Quote # : 1716330

Page: 1

Customer: SAN ANTONIO CASH ACCOUNT

Customer #: CSSAN

Address:
San Antonio, TX 78219-0000

Terms: CASH SALE

Ship Method: MTR FREIGHT

PO #: AG/CM

Initials: VE

Salesperson: SAN ANTONIO HOUSE ACCOUNT

Item Number	Qty	UOM	Description	Unit Price	Extended
LIN K4878-1	21.00	EA	POWER MIG 215 MPI TIG ONE PAK	2678.910	\$56,257.11
LIN K5636-1	4.00	EA	LINCOLN POWER MIG 262MP MULTI-PR OCESS WELDER EDUCATIONAL ONE-PAK	4935.990	\$19,743.96
				Subtotal	76,001.07
				Freight	0.00
				Delivery	0.00
				Total Tax	0.00
				Grand Total	\$76,001.07

ALL PRICES ARE VALID UNTIL 7/3/2026

IMPORTANT: Acceptance of this quotation is subject to standard terms and conditions of American Welding & Gas, Inc. . Prices quoted are based upon quantities specified. Changes in quantity may necessitate price revisions.

SAN ANTONIO CASH ACCOUNT

American Welding & Gas, Inc.

DATE: _____ **SIGNATURE:** _____

DATE: _____ **SIGNATURE:** _____



**NIPPON
SANSO**

QUOTATION

43142022851

QUOTE

**FOR CHEMICAL EMERGENCY
SPILL, LEAK, FIRE, EXPOSURE, OR ACCIDENT
CALL CHEMTREC - DAY OR NIGHT
800-424-9300**

For calls originating outside the Continental U.S.:
202-483-7616 - Washington, DC, Collect
ALL CALLS ARE RECORDED

CAUTION: Use no oil or lubricant of any kind on oxygen cylinders, valves, gauges, regulators, or other fittings as such is dangerous and may cause explosions.

**S
H
I
P
T
O**
LA VERNIA HIGH SCHOOL
JESICA THORNBURGH
225 BLUEBONNET RD
LA VERNIA TX 78121

**S
O
L
D
B
Y**
NIPPON SANSO MATHESON INC
1611 E STREET
FLORESVILLE TX 78114
830-393-9561

QTE 17-JUN-26 10:41AM tkotzur 830-779-6600 Ship Date: 06/16/26

TK

ORDER 0043702651-00	DATE 06/16/26	TERR 430019	SALES 000H40	GAS P/O	SHIP VIA OTHER	UPS 0	PAGE 001 OF 001
CUST S3109	NAME LA VERNIA INDEPENDENT SCHOO	BRN430019	HDDG P/O	NEW AG SHOP QUOTE		OTH ZN 00	COL PPD X

QTY SHIPPED	UOM	H M	DESCRIPTION HAZARD CLASS & I.D. NUMBER	LINE NO.	ITEM NUMBER	QTY ORDERED	QTY BKORD	BIN LOC	WEIGHT	UNIT AMOUNT	EXTENDED AMOUNT
We reserve the right, in our sole and exclusive discretion, to refuse to sell our products to anyone for any reason.											
***** QUOTE *****											
Quote Expiration Date: 07/16/26											
** Location: 430019 **											
4	EA		MILLER MULTIMATIC 255 WITH EZ LATCH RUNNING 951767	1	MIL 951767	4	0			4110.2200	16440.88N
MFG PART #:951767											
*** Serial Numbers Required ***											
21	EA		MILLER MULTIMATIC 215 PRO 907840	2	MIL 907840	21	0		1150.80	1650.2400	34655.04N
120/240V /5060HZ 1PH											
MFG PART #:907840											
*** Serial Numbers Required ***											
21	EA		*TIG CONTRACTOR KIT WIRED PEDAL	3	MIL 301916	21				900.5700	18911.97N
1	EA		MILLER MILLERMATIC 252	4	MIL 907321	1	0		234.00	3673.1500	3673.15N
907321 MM252											
MFG PART #:907321											
*** Serial Numbers Required ***											
1	EA		MILLER MILLERMATIC 255 W/SINGLE CYLINDER RUNNING GEAR-PKG 951766	5	MIL 951766	1	0			3643.4000	3643.40N
MFG PART #:951766											
PLEASE NOTE ITEM 4 AND 5 ARE OPTIONS											
FOR EDUCATIONAL DISCOUNT ITEMS WILL BE SHIPPED DIRECT											
*** Serial Numbers Required ***											
Total Weight: 1,384.8000										Subtotal	77324.44
										Tax	0% .00
										Total Sale	77324.44

NOTE

☐ CARRIERS VEHICLE
PLACARDED ACCORDING TO
EXISTING REGULATIONS

**CASH
RECEIVED \$**

ORDER #

TOTAL EMPTY CYLINDERS RETURNED SUBJECT TO INSPECTION AT SELLER PLANT

RECEIVED - FOR SELLER

ACCEPTED - FOR ABOVE VENDEE

CUSTOMER #

This is to certify that the herein-named materials are properly classified, described, packaged, marked and labeled and are in proper condition for transportation according to the applicable regulations of the Department of Transportation. These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to U.S. law is prohibited.

PLACARDS OFFERED FOR CARRIER VEHICLES ACCORDING TO EXISTING REGULATIONS

ALL SALES ARE SUBJECT TO MATHESON TERMS AND CONDITIONS, POSTED AT www.mathesongas.com. NO TERMS AND CONDITIONS CAN BE MODIFIED EXCEPT BY A WRITING SIGNED BY AN AUTHORIZED OFFICER OF SELLER AND BUYER. UNLESS OTHERWISE NOTED, QUOTATION IS VALID FOR 30 DAYS.

PRINTER/WAREHOUSE COPY



FW: LVIDS: High School FF & E: Welding Machines

From Catherine Blackler <cblackler@agcm.com>

Date Mon 6/1/2026 12:20 PM

To Michael Rogers <mrogers@agcm.com>

 2 attachments (6 MB)

DC1259 Multimatic 215 English (1).pdf; DC129 Multimatic 255 English.pdf;



Internal (cblackler@agcm.com)



[Safe](#) [Spam](#) [Phish](#) [More...](#) [Microsoft Quarantine](#) [Protection by INKY](#)

Quotes from Meteor



Catherine Blackler
Senior Project Manager

Central Region

m: (210) 649-9802 | cblackler@agcm.com

From: Catherine Blackler

Sent: Thursday, December 11, 2025 12:12 PM

To: April Zunker <azunker@lvisd.org>

Subject: FW: LVIDS: High School FF & E: Welding Machines

April,

I think we can save purchasing direct. Take a look at the attached and lets discuss



Catherine Blackler
Senior Project Manager

m: [\(210\) 649-9802](tel:(210)649-9802)

From: Jennifer Lewis <jenlewis@meteorededucation.com>

Sent: Monday, December 8, 2025 11:50 AM

To: Catherine Blackler <cblackler@agcm.com>

Subject: Re: LVISD: High School FF & E: Welding Machines

CAUTION: This email originated from outside of the organization. Do not click links or open attachments unless you recognize the sender and know the content is safe.

Take a look at the attached spec sheets:

We did some price and spec comparison. Pricing is almost the same between the Lincoln models requested and the attached Miller options- it's just about \$500.00 less with the Miller options if you wanted these over the Lincoln models. (\$125,455.66 Miller vs. \$125,995.17 for the Lincoln)

For the 215 equivalent see spec sheet DC1259 attached and **Item: 907693**. We have the added MIL301272 Gun Spool added to it.

Biggest difference:

The **K5376-1 , 262 MP Lincoln** model is a MIG only machine as packaged – it doesn't come with accessories for TIG or Stick welding per the rep- but not sure if you need those. The Miller package **951768** will have the added capabilities.

Jennifer Lewis

Learning Environment Specialist | Meteor Education

mobile: 210.382.5659

phone: 800.699.7516

site: www.meteorededucation.com

email: JenLewis@meteorededucation.com

METEOR EDUCATION

Take a peek at our

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My Core Clarity: [Individualization](#) | [Learner](#) | [Relator](#) | [Arranger](#) | [Positivity](#)

From: Catherine Blackler <cblackler@agcm.com>

Date: Thursday, December 4, 2025 at 3:43 PM

To: Jennifer Lewis <jenlewis@meteorededucation.com>

Cc: April Zunker <azunker@lvisd.org>, Jessica Thornburgh <jthornburgh@lvisd.org>, Michael Rogers <mrogers@agcm.com>, Walter Nu'u <wnuu@agcm.com>, Jacobo Morales <jmorales@agcm.com>, Hensley Cone <hcone@lvisd.org>, Brandon Mills <bmills@lvisd.org>, Brandi Hanselka <bhanselka@lvisd.org>

Subject: LVISD: High School FF & E: Welding Machines

Ms. Zunker & Ms. Thornburgh, thank you for your feedback.

Jen,

The welding machines currently in use at LVISD will be replaced with new equipment at the CTE building, so please delete the original three carts that were previously quoted under the HS FF & E package.

Please price the following items similar to the attached:

- 21 total Stick (Bay) Welders (K4877-1) to be installed in the bay areas – no carts needed

• 4 total

MIG Welders

(K5376-1) to be used outside – built-in carts

Call me if you have any questions.



Catherine Blackler
Senior Project Manager
m: [\(210\) 649-9802](tel:(210)649-9802)

From: April Zunker <azunker@lvisd.org>

Sent: Thursday, December 4, 2025 3:26 PM

To: Catherine Blackler <cblackler@agcm.com>; Jessica Thornburgh <jthornburgh@lvisd.org>

Subject: Welding Machines

GRAPHUS

Warning: Sender @azunker@lvisd.org is not yet trusted by your organization.

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I spoke with Jesica and I have also included her in this email. She stated the best route to go with the welders would be to have 21 Multi process portable machines in the bays that do mig, stick, tig, and flux-cored then get 4 of the bigger power migs for outside that are carts.

I have attached both pictures that she sent me with pricing.

Jesica's cell number is 979-219-9813 if you have any more questions.

 Image removed by sender.

La Vernia Independent School District

Uncompromising Excellence, Unlimited Possibilities!

This email originated from the La Vernia ISD email server

The information contained in this email and/or attachments is intended only for the personal and confidential use of the intended recipient. If the reader of this message is not the intended recipient(s) or any agent responsible for delivering it to the intended recipient(s), you are hereby notified that you may have received this document in error. Any review, dissemination, distribution or copying of this message is strictly prohibited. If you have received this communication in error, please notify us immediately by telephone or email and delete the original message. Thank you.

Multimatic® 255

MIG/Multiprocess Power Source,
Wire Feeder and Gun Package



QUICK SPECS

Industrial Applications

Contract welding services
Plant maintenance shops
General fabricators

Processes

MIG (GMAW)
Pulsed MIG (GMAW-P)
Flux-cored (FCAW)
DC stick (SMAW)
DC Lift-Arc™ TIG (GTAW)
Pulsed TIG (GTAW-P)

Input Power Auto-Line™ 208–575 V, single-phase

Rated Output **MIG:** 230 A at 25.5 V, 60% duty cycle
Stick: 200 A at 28 V, 60% duty cycle
TIG: 275 A at 21 V, 60% duty cycle

Amperage Range 5–350 A

Net Weight **Machine only:** 84 lb. (38 kg)
Machine with running gear: 148 lb. (67 kg)

Easy to Use. Versatility. Portability.

Built for professionals in the MRO and manufacturing/fabrication segments who want a smaller, versatile welder with intuitive setup to increase efficiencies and productivity. This 250-amp inverter multiprocess welder is easy to use, will deliver versatility for faster uptime and performance, while allowing for portability.

Machine only



Machine with
running gear



Heavy-duty aluminum
two-drive-roll system



Quick and easy setup



Multiple processes
with only one machine



Easier to get to the work



Welder is warrantied for three years, parts and labor.
Gun warrantied for 90 days, parts only.



Miller Electric Mfg. LLC
An ITW Welding Company
1635 West Spencer Street
P.O. Box 1079
Appleton, WI 54912-1079 USA

Equipment Sales US and Canada
Phone: 866-931-9730
International Phone: 920-735-4554

MillerWelds.com

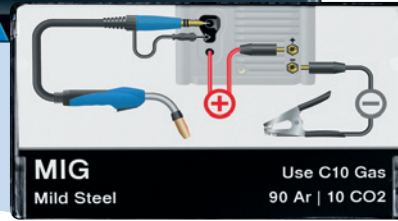


Multimatic® 255 Features and Benefits

Easy to Use



Pulsed MIG setup screen



Connection screen for MIG process using C10 gas

Easy-to-understand interface with 7-inch color LCD display ensures proper machine setup and parameter selection, reducing setup time and increasing weld time.

- Quick-access process and weld mode backlit buttons across the top illuminate when active.
- Soft-key buttons below the display change function depending on which screen is displayed. Makes setup or change quick, easy and intuitive.
- Large text for easier readability.
- Intuitive connection setup images.
- Full troubleshooting descriptions versus help errors and look up codes.



Auto-Set™ offers predefined weld settings to increase ease of use and ensure that the job is done right for operators of all skill levels.

- Available for MIG, pulsed MIG, stick and DC TIG processes with the ability to fine-tune your settings.
- Set weld parameters by selecting:
 - MIG (shown) — wire and gas type, wire diameter and material thickness
 - Stick — electrode type, electrode diameter and material thickness
 - DC Lift-Arc™ TIG — remote on/off, tungsten diameter and material thickness



Program mode allows easy save and recall of favorite weld settings.

- Save up to four programs for each process.
- Deliver more productivity by eliminating need to manually set parameters.
- Deliver consistent quality by welders of all skill levels with prequalified settings.
- Minimize supervisor intervention.



MDX™-250 MIG gun with MDX™ MIG gun consumables features a dual-locked, front-loading liner that optimizes wire feedability.

- Coarse threads on MDX contact tips speed up tip replacement.
- Front load liner locks at front and back of gun to align with contact tip and power pin for a flawless wire feed path.
- Durable, ergonomic handle with overmolding improves grip and comfort.
- Ball-and-socket handle with rear swivel for increased gun maneuverability while reducing welder fatigue.

Multimatic® 255 Features and Benefits

Versatility



Multiprocess capabilities include MIG, flux cored, DC stick (6010) and DC Lift-Arc™ TIG welding. The Multimatic 255 also has pulsing capability that allows it to do pulsed MIG and TIG welding.

Compatible with push-pull MIG guns. Increases productivity by allowing the use of 12-inch wire spools versus a spool gun's 4-inch spools. Reduces downtime from changing wire spools.

Auto-Gun Detect™ automatically adjusts voltage, wire speed and timers for faster switching between MIG, push-pull and spool guns.



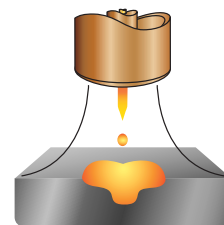
For portability and reliability Auto-Line™ allows for any single-phase input voltage hookup (208–575 V) with no manual linking, providing convenience in any job setting. Ideal solution for dirty or unreliable power.



Generator compatible. The Multimatic 255 will be able to operate and provide full output when powered by generators with 12,000-watt (12 kW) output or higher. Limited output will occur when used with smaller generators.

Pulsed MIG welding delivers higher quality welds for ALL welders.

- Lower heat input for less distortion on thin materials and better puddle control on out-of-position welds.
- Less spatter minimizes post weld grinding and rework, allowing more welding time.
- Perform welding applications that couldn't be done in the past.
- Ideal for MIG welding aluminum and stainless steel.



BEST FOR	STANDARD SPRAY	PULSED MIG	SHORT CIRCUIT
Gap filling	D	B	A
Low heat input	D	B	A
Out-of-position welds		A	B
Low spatter	A	A	C
Thick metals	A	A	D
Thin metals		B	A
Increased travel speed	A	A	B
Aluminum MIG welding	C	A	C

HOT **COLD**

Ratings A, B, C, and D are relative values. An "A" rating indicates a best fit between your performance needs and process. A "blank" rating indicates that the process is not recommended for that application.

Portability



Weighing only 84 pounds, the weight of the Multimatic 255 has been reduced by more than 50 percent compared to the Millermatic® 252.

Optional EZ-Latch™ running gear

EZ-Latch running gears are available in single cylinder and dual cylinder models (included with package or can be ordered separately). Operators no longer need to lift machine AND running gear into the truck. Latches secure machine to running gear. Simply loosen the latch retaining knob and rotate latches to disengage machine from running gear for easy portability. Cylinder racks feature bottle forward technology for increased stability when moving along an incline and running gears have built-in storage for accessories. Dual cylinder model includes an elevated gun and cable rack to keep cables off the floor and tangle free.



Specifications (Subject to change without notice.)

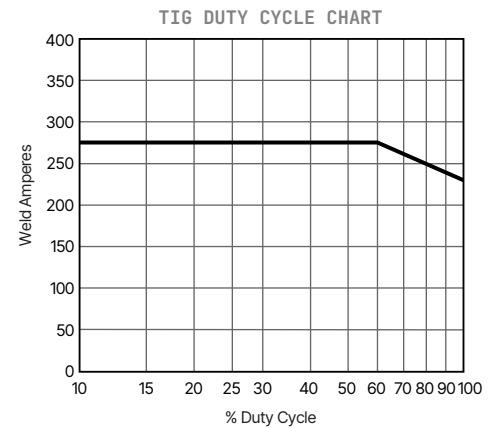
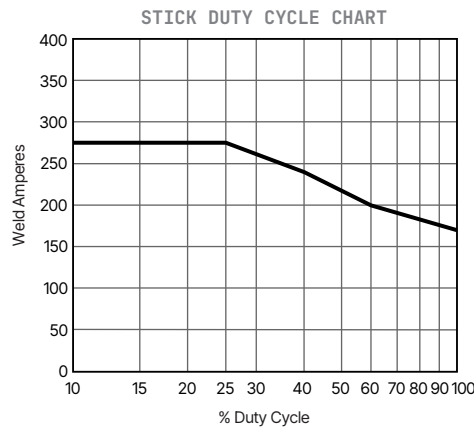
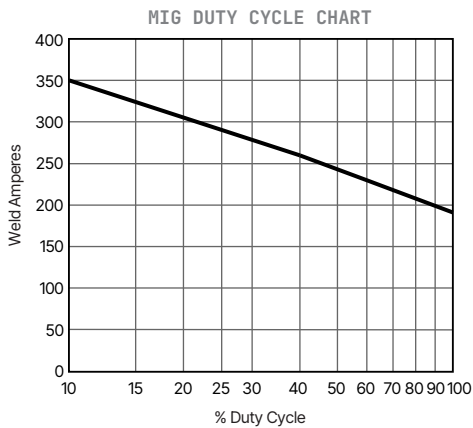


WELDING MODE/ PROCESS	WELDING AMPERAGE RANGE	RATED OUTPUT	AMPS INPUT AT RATED OUTPUT, 50/60 HZ 208 V 240 V 460 V 575 V KVA KW						WIRE FEED SPEED	MAX. OPEN- CIRCUIT VOLTAGE	DIMENSIONS	NET WEIGHT
CV: MIG/ flux-cored	20–350 A	230 A at 25.5 V, 60% duty cycle	34.7	29.7	17.1	14.3	8.2	8.2	50–800 ipm (1.3–20 m/min.)	81 VDC	Machine only: H: 19.25 in. (489 mm) W: 13.75 in. (349 mm) D: 24.25 in. (616 mm) Machine with running gear: H: 32 in. (813 mm) W: 13.75 in. (349 mm) D: 45 in. (1,143 mm)	Machine only: 84 lb. (38 kg)
CC: Stick*	30–275 A	200 A at 28 V, 60% duty cycle	33.5	29	16.4	13.6	7.8	7.8	—			Machine with running gear: 148 lb. (67 kg)
CC: DC TIG	5–275 A	275 A at 21 V, 60% duty cycle	34.1	29.9	17	14.1	8.1	8.1				

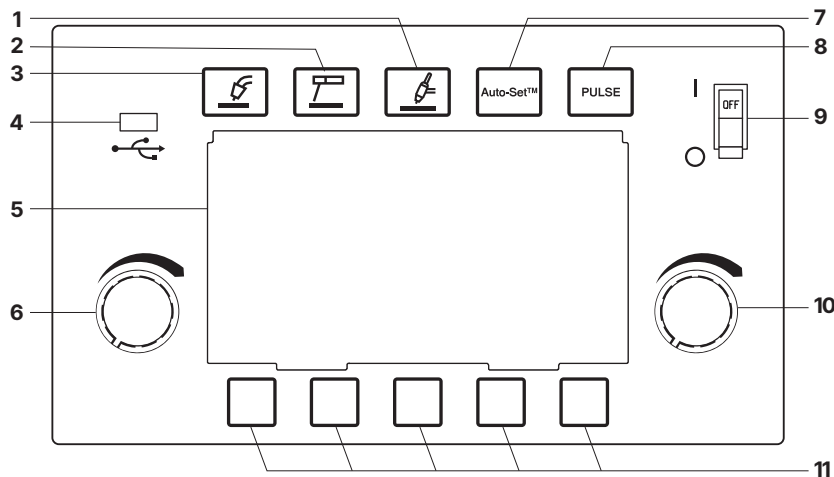
*Superior stick arc performance even on the difficult-to-run electrodes like E6010.

Certified by Canadian Standards Association to both the Canadian and U.S. Standards.

Performance Data



Control Panel



1. TIG Process Button
2. Stick Process Button
3. MIG Process Button
4. USB Port
5. Color LCD Display
6. Left Adjustment Knob
(adjusts voltage, arc length, pulse frequency or parameter values depending on mode)
7. Auto-Set™ Button
8. Pulse Button
9. Power On/Off Switch
10. Right Adjustment Knob
(adjusts wire feed speed, amperage or parameter values depending on mode)
11. Soft Keys
(multiple functions depending on screen displayed)

Multimatic® 255 Packages



907728

Machine only comes complete with:

- Power source with 10 ft. (3 m) industrial power cord
- 15 ft. (4.6 m) 250-amp MDX™-250 MIG gun with MDX™ heavy duty consumables for .035/.045 in. (0.9/1.2 mm) wire
- 10 ft. (3 m) cable with electrode holder and 50 mm Dinse-style connector
- 10 ft. (3 m) work cable with clamp and 50 mm Dinse-style connector
- Flow gauge regulator and gas hose for argon or AR/CO₂ mix
- .035/.045 in. (0.9/1.2 mm) reversible drive rolls
- Extra contact tips
- Material thickness gauge



951767

Machine with running gear package comes complete with

- Power source with 10 ft. (3 m) industrial power cord
- 15 ft. (4.6 m) 250-amp MDX™-250 MIG gun with MDX™ heavy duty consumables for .035/.045 in. (0.9/1.2 mm) wire
- 10 ft. (3 m) cable with electrode holder and 50 mm Dinse-style connector
- 10 ft. (3 m) work cable with clamp and 50 mm Dinse-style connector
- Flow gauge regulator and gas hose for argon or AR/CO₂ mix
- .035/.045 in. (0.9/1.2 mm) reversible drive rolls
- Extra contact tips
- Material thickness gauge
- EZ-Latch™ single cylinder running gear
- Chain to secure gas cylinder



951768

Machine with dual cylinder/TIG kit package comes complete with

- Power source with 10 ft. (3 m) industrial power cord
- 15 ft. (4.6 m) 250-amp MDX™-250 MIG gun with MDX™ heavy duty consumables for .035/.045 in. (0.9/1.2 mm) wire
- 10 ft. (3 m) cable with electrode holder and 50 mm Dinse-style connector
- 10 ft. (3 m) work cable with clamp and 50 mm Dinse-style connector
- Flow gauge regulator and gas hose for argon or AR/CO₂ mix
- .035/.045 in. (0.9/1.2 mm) reversible drive rolls
- Extra contact tips
- Material thickness gauge
- EZ-Latch™ dual cylinder running gear with elevated gun and cable rack
- Two chains to secure gas cylinders
- Multimatic 235/255 TIG kit

Genuine Miller® Accessories



EZ-Latch™ Single Cylinder Running Gear 301449

Running gear with a single cylinder rack and storage compartment. Latches secure machine to cart.

Simply rotate latches to disengage machine from cart for easy portability.

EZ-Latch™ Dual Cylinder Running Gear 951769

Similar to above, but with dual cylinder rack which allows operator to easily store two gas cylinders. Includes elevated gun and cable rack (shown at right) to keep cables off the floor and tangle free.



EZ-Latch™ Dual Cylinder Rack with Elevated Gun and Cable Rack 301481

Converts an EZ-Latch single cylinder running gear into a dual cylinder rack to easily store two gas cylinders. Gun and cable rack keeps cables off the floor and tangle free. (Included with EZ-Latch dual cylinder running gear.)



Protective Cover 301521

Features side pocket.

Argon/Mixed Gas Regulator and Gas Hose 195050

MIG Guns

MDX™-250 MIG Gun with MDX™ Heavy Duty Consumables 1770043

15 ft. (4.6 m)
Industrial 250-amp MIG gun with consumables for .035/.045 in. (0.9/1.2 mm) wire.

MDX™-250 MIG Gun with MDX™ Standard Duty Consumables 1770035

10 ft. (3 m)
1770037 15 ft. (4.6 m)
Industrial 250-amp MIG gun with consumables for .030/.035 in. (0.8/0.9 mm) wire.



Spoolmatic® Spool Guns

195156
15 ft. (4.6 m)
130831
30 ft. (9.1 m)

Ideal for aluminum welding jobs. Air-cooled, one-pound spool gun with 15-foot (4.6 m) or 30-foot (9.1 m) cable assembly. Rated at 200 amps at 100 percent duty cycle. For detailed information, see Spoolmatic literature M/1.73.



Spoolmate™ 200 Spool Gun 300497

Reliable and economical spool gun perfect for hobbyists and

light fabricators who weld aluminum. Handles .030-.035 inch (0.8-.0.9 mm) aluminum wires and .023-.035 inch (0.6-.0.9 mm) steel/stainless steel wires. Rated at 160 amps, 60 percent duty cycle with 20-foot cable assembly. For detailed information, see Spoolmate literature M/1.47.

Optional Spoolmate™ 200 Head Tubes

300591 45-degree head tube
300592 9-inch extension head tube
243385 5-inch head tube



XR-Aluma-Pro™ Push-Pull Guns

301568 15 ft. (4.6 m)
301569 25 ft. (7.6 m)
Air-cooled gooseneck-style gun for .030-.047 inch (0.8-1.2 mm) aluminum. Rated at 300 amps at 100 percent duty cycle.



XR-Aluma-Pro™ Lite Push-Pull Gun

300948 25 ft. (7.6 m)
Air-cooled gooseneck-style gun for .030-.047 inch (0.8-1.2 mm) aluminum. Rated at 175 amps at 60 percent duty cycle.



XR™-Pistol-Pro Push-Pull Guns

300782
15 ft. (4.6 m)
300783
25 ft. (7.6 m)

Air-cooled pistol-grip gun for .030-.047 inch (0.8-1.2 mm) aluminum. Rated at 200 amps at 100 percent duty cycle.

U-Grooved Aluminum Drive Roll and Accessory Kits for XR-Aluma-Pro Push-Pull Guns

195311 .035 in. (0.9 mm)
195313 .047 in. (1.2 mm)
Kits include Multimatic® U-grooved drive rolls, nylon wire guides and contact tips.

TIG Accessories



Multimatic® 235/255 TIG Kit 301518

Kits comes complete with everything needed to TIG weld with the Multimatic 255. Includes 25-foot (7.6 m) Weldcraft™ A-150 TIG torch, RFCS-14 HD foot control, 10-pin to 14-pin adapter cord, flow gauge regulator with 5-foot (1.5 m) gas hose, and AK3C torch accessory kit.



Wireless Remote Foot Control 301580

For remote current and contactor control. Receiver plugs

directly into the 14-pin receptacle of Miller machine. 90-foot (27.4 m) operating range.

Note: Multimatic 255 is not compatible with wireless hand control.



RFCS-14 HD Foot Control 301589

Heavy-duty foot pedal current and contactor control provides increased stability and durability from larger base

and heavier cord. Includes 20-foot (6 m) cord with plug.



RCC-14 Remote Contactor and Current Control 151086

East/west rotary-motion fingertip control attaches to TIG torch using two hook-and-loop fasteners. Includes 26.5-foot (8 m) cord with 14-pin plug.



RCCS-14 Remote Contactor and Current Control 043688

North/south rotary-motion fingertip control attaches to TIG torch using two hook-and-loop fasteners. Includes 26.5-foot (8 m) cord with 14-pin plug.



10-Pin to 14-Pin Adapter Cord 301545

Allows standard

14-pin TIG remote controls to be used with the Multimatic 255.

Consumables

For MDX™-250 MIG Guns

MDX™ Heavy Duty Consumables

Consumables for increased durability and longer life when guns are used in industrial applications.

Contact Tips (10 per package)

T-A023CHM	.023 in. (0.6 mm)
T-A030CHM	.030 in. (0.8 mm)
T-A035CHM	.035 in. (0.9 mm)
T-A039CHM	.039 in. (1.0 mm)
T-A045CHM	.045 in. (1.2 mm)

Nozzles

N-M5800CM	Copper, 5/8 in. ID, flush, standard
N-M5818CM	Copper, 5/8 in. ID, 1/8 in. recess
N-A5814CM	Copper, 5/8 in. ID, 1/8 in. stickout

Diffuser D-MA250M

Monocoil Replacement Liners

10 ft. Liner

LM1A-10	.023/.025 in. (0.6 mm)
LMD2A-10	.030/.035 in. (0.8/0.9 mm)
LMD3A-10	.035/.045 in. (0.9/1.2 mm)

15 ft. Liner

LM1A-15	.023/.025 in. (0.6 mm)
LMD2A-15	.030/.035 in. (0.8/0.9 mm)
LMD3A-15	.035/.045 in. (0.9/1.2 mm)

MDX™ Standard Duty Consumables

Smaller consumables and components to access hard-to-reach weldments.

Contact Tips (10 per package)

T-M023	.023 in. (0.6 mm)
T-M030	.030 in. (0.8 mm)
T-M035	.035 in. (0.9 mm)
T-M045	.045 in. (1.2 mm)
T-M047	3/64 in. (1.2 mm)

Nozzles

N-M1200C	Copper, 1/2 in. ID, flush, standard
N-M1218C	Copper, 1/2 in. ID, 1/8 in. recess
N-M5800C	Copper, 5/8 in. ID, flush
N-M5818C	Copper, 5/8 in. ID, 1/8 in. recess
N-M58XTC	Copper, 5/8 in. ID, 1/8 in. stickout

Diffuser D-M250

Note: Miller® FasTip™, M-Series and Bernard® Centerfire™ diffusers and consumables are NOT compatible with MDX Series guns.

For Spoolmatic® Spool Guns and XR™ Push-Pull Guns

For Aluminum Wire

Fastip™ Contact Tips (25 per package)

206186	Heavy-duty, .030 in. (0.8 mm)
206187	Heavy-duty, .035 in. (0.9 mm)
206188	Heavy-duty, .040 in. (1.0 mm)
206189	Heavy-duty, 3/64 in. (1.2 mm)
206191	Heavy-duty, 1/16 in. (1.6 mm)
209026	Tapered, .030 in. (0.8 mm)
209027	Tapered, .035 in. (0.9 mm)
209029	Tapered, 3/64 in. (1.2 mm)
209030	Tapered, 1/16 in. (1.6 mm)

Screw-On Nozzles

199610	Brass, 1/2 in. orifice, tapered
199613	Brass, 5/8 in. orifice, tapered
199614	Brass, 5/8 in. orifice, tapered HD
199611	Brass, 3/4 in. orifice, straight
199612	Brass, 3/4 in. orifice, straight HD
209035	Copper, 3/8 in. orifice, tapered
199615	Copper, 1/2 in. orifice, tapered
209036	Copper, 1/2 in. orifice, tapered HD
198855	Copper, 5/8 in. orifice, tapered
199618	Copper, 5/8 in. orifice, tapered HD
207313	Copper, 5/8 in. orifice, tapered 15/16 OD
199616	Copper, 3/4 in. orifice, straight
199617	Copper, 3/4 in. orifice, straight HD

Bernard® Centerfire™ "T" Series Contact Tips

T-035AL	.035 in. (0.9 mm)
T-047AL	.047 in. (1.2 mm)
T-062AL	1/16 in. (1.6 mm)

Bernard® Centerfire™ Small Nozzles

NS-5818B	Brass, 5/8 in. ID, 1/8 in. tip recess
NS-1218B	Brass, 1/2 in. ID, 1/8 in. tip recess
NS-1200B	Brass, 1/2 in. ID, flush tip
NST-3818B	Brass, 3/8 in. ID, 1/8 in. tip recess
NS-1218C	Copper, 1/2 in. ID, 1/8 in. tip recess

For Spoolmate™ 200 Spool Gun

For Standard Heavy-Duty Head Tube

Contact Tips (5 per package)

199387	.030 in. (0.8 mm)
199388	.035 in. (0.9 mm)

Nozzle 050622

For Optional Head Tubes

Note: The same consumables are used on 45-degree, 5-inch, and 9-inch extension head tubes.

Contact Tips (5 per package)

199730	.024 in. (0.6 mm) (requires V-knurled drive roll 136135)
186419	.030 in. (0.8 mm)
186406	.035 in. (0.9 mm)

Nozzle 186405

For Multimatic® 255

Note: Machine drive roll kits include two drive rolls and an inlet guide.

V-Grooved Drive Roll Kits (solid wire)

204579	.030 and .035 in. (0.8 and 0.9 mm) combination (reversible)
087131	.024 in. (0.6 mm)
079594	.030 in. (0.8 mm)
079595	.035 in. (0.9 mm)
079596	.045 in. (1.2 mm)

V-Knurled Drive Roll Kits

(flux-cored or difficult-to-feed wire)

079606	.035 in. (0.9 mm)
079607	.045 in. (1.2 mm)
079608	.052 in. (1.3 mm)

U-Grooved Drive Roll Kits (aluminum wire)

044749	.035 in. (0.9 mm)
079599	.047 in. (1.2 mm)

Ordering Information

EQUIPMENT AND OPTIONS	STOCK NO.	DESCRIPTION	QTY.	PRICE
Multimatic® 255	907728	Auto-Line™ 208–575 V, 50/60 Hz		
Multimatic® 255 with Running Gear	951767	Includes Multimatic® 255 (907728) and single cylinder running gear (301449)		
Multimatic® 255 with Dual Cylinder/TIG Kit	951768	Includes Multimatic® 255 (907728) and dual cylinder running gear (951769) and TIG kit (301518)		
Accessories				
EZ-Latch™ Single Cylinder Running Gear	301449	Running gear with single cylinder rack		
EZ-Latch™ Dual Cylinder Running Gear	951769	Running gear with dual cylinder rack and elevated gun and cable rack		
EZ-Latch™ Dual Cylinder Rack with Elevated Gun and Cable Rack	301481	Upgrade single cylinder rack to dual (included with EZ-Latch dual cylinder running gear)		
Protective Cover	301521	Features side pocket		
Argon/Mixed Gas Regulator and Gas Hose	195050			
MIG Guns				
MDX™-250 MIG Gun with MDX™ Heavy Duty Consumables	1770043	15 ft. (4.6 m), 250 A, .035/.045 in. (0.9/1.2 mm) wire		
MDX™-250 MIG Gun with MDX™ Standard Duty Consumables	1770035	10 ft. (3 m), 250 A, .030/.035 in. (0.8/0.9 mm) wire		
	1770037	15 ft. (4.6 m), 250 A, .030/.035 in. (0.8/0.9 mm) wire		
Spoolmatic® Spool Guns	195156	15 ft. (4.6 m), 200 A, .030–.047 in. (0.8–1.2 mm) for aluminum wire		
	130831	30 ft. (9 m), 200 A, .030–.047 in. (0.8–1.2 mm) for aluminum wire		
Spoolmate™ 200 Spool Gun	300497	20 ft. (6 m), 160 A, .030–.035 in. (0.8–0.9 mm) for aluminum wire, .023–.035 in. (0.6–0.9 mm) for steel/stainless steel wire		
Optional Spoolmate™ 200 Head Tubes		See page 6		
XR-Aluma-Pro™ Guns (air-cooled)		See page 6		
XR™-Pistol-Pro Guns (air-cooled)		See page 6		
TIG Accessories				
Multimatic 235/255 TIG Kit	301518	See page 6 for contents		
Wireless Remote Foot Control	301580	Foot control with wireless 90 ft. (27.4 m) operating range		
RFCS-14 HD	301589	Heavy-duty foot control (included with TIG kit and TIG package)		
RCC-14	151086	Fingertip control		
RCCS-14	043688	Fingertip control		
10-Pin to 14-Pin Adapter Cord	301545	Allows standard 14-pin TIG remote controls to be used with the Multimatic 255		
Consumables				
Contact Tips		See page 7		
Nozzles		See page 7		
Diffuser		See page 7		
Monocoil Replacement Liners		See page 7		
Drive Rolls		See page 6 for gun drive rolls and page 7 for machine drive rolls		

DATE : TOTAL QUOTED PRICE :

Distributed by:



Multimatic® 215 PRO

MIG/Multiprocess Power Source,
Wire Feeder and Gun Package



QUICK SPECS

Light Industrial Applications

Light fabrication
Maintenance and repair
Auto body
Farm/home

Processes

MIG (GMAW)
Pulsed MIG (GMAW-P)
Flux-cored (FCAW)
DC TIG (GTAW)
Pulsed TIG (GTAW-P)
DC stick (SMAW)

Weld Thickness

120 V: 24 ga.–3/16 in. steel
18 ga.–1/8 in. aluminum
240 V: 24 ga.–3/8 in. steel
18 ga.–3/8 in. aluminum

Input Power

120 or 240 V, single-phase, 50/60 Hz

Rated Output

120 V: 110 A at 19.5 VDC, 60% duty cycle
240 V: 160 A at 22.0 VDC, 60% duty cycle
215 A at 24.8 VDC, 30% duty cycle

The Multimatic 215 PRO gives you the freedom to weld any process—MIG, flux-cored, DC TIG, and stick—with one portable, powerful, easy-to-use machine.



Now With
Pulse Capabilities

**120 or
240 V
INPUT POWER**

Uses 120- or 240-volt power

3/8"
(9.5 mm)
MAX
(240 V)
MIN
24 ga.
(0.8 mm)

MIG weld capacity

**WEIGHS
ONLY
35 lb.**

Portable

AUTO-SET™
MATERIAL THICKNESS

Quick and easy setup

Includes a 15-foot (4.6 m) **MDX™-100** MIG gun with front load liner that optimizes wire feedability.

Comes complete with:

- Power source
- 15 ft. (4.6 m) MDX™-100 MIG gun
- 15 ft. (4.6 m) cable with electrode holder and 25 mm Dinse-style connector
- 15 ft. (4.6 m) work cable with clamp
- 6.5 ft. (2 m) power cord with MVP™ plugs for 120 V and 240 V
- Flow gauge regulator and gas hose for argon or AR/CO₂ mix
- Two contact tips for .035 in. (0.9 mm) wire
- Quick Select™ drive roll for .024 in. (0.6 mm) or .030/.035 in. (0.8/0.9 mm) solid wire, and .030/.035 in. (0.8/0.9 mm) flux-cored wire

- Hook-and-loop cord wraps
- Material thickness gauge ▶ 229895

Note: Shielding gas and safety equipment not included.



TRUE BLUE
3YR. WARRANTY

Welder is warrantied for three years, parts and labor.
Gun warrantied for 90 days, parts only.



Miller Electric Mfg. LLC
An ITW Welding Company
1635 West Spencer Street
P.O. Box 1079
Appleton, WI 54912-1079 USA

Equipment Sales US and Canada
Phone: 866-931-9730
International Phone: 920-735-4554

MillerWelds.com
f X y i n



Multimatic® 215 PRO Features and Benefits



Take on more projects with one machine that has MIG, DC TIG, and stick.



Program mode allows easy save and recall of favorite weld settings.

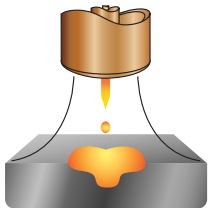
- Delivers greater productivity by eliminating the need to manually set or change parameters.
- Delivers consistent quality by welders of all skill levels by using prequalified weld settings.

Auto-Set™ fast and easy predefined settings for multiple materials and processes to help you get welding quickly. Available for all processes.

Smooth-Start™ provides a smooth, spatter-free start. It's the best-starting machine in the small multiprocess machine category.

Dyna-Pulse™. Dynamic pulse delivers higher quality MIG welds with exceptional arc control and versatility.

- Fewer machine adjustments when transitioning between positions, joints, and wire types.
- Lower heat input for less distortion on thin materials and better puddle control on out-of-position welds.
- Minimized spatter reduces post-weld grinding and rework.
- Ideal for MIG welding applications where control and appearance matter most.



BeadVision™ provides graphic feedback as parameters are adjusted. Users will be able to see how setting changes affect penetration and bead profile.



Multi-voltage plug (MVP™) allows connection to common 120- and 240-volt power receptacles without the use of any tools — simply choose the plug that fits the receptacle and connect to the power cord.



Angled cast-aluminum drive system with calibrated tension knob creates consistent feeding and easy setup.

Quick Select™ drive roll makes setup quicker by offering three grooves — two for different size solid wire and a third for flux-cored wire.

Continually upgradeable. USB-upgradeable software allows expandable machine capabilities without requiring mechanical modifications. This ensures your investment continues to produce over time, even as needs evolve.

Auto Spool Gun Detect™ automatically detects when a MIG gun or spool gun is connected, eliminating the need for a switch.

Fan-On-Demand™ cooling system only operates when needed, reducing noise, energy use and contaminants pulled through the machine.

Uses 4- or 8-inch (102 or 203 mm) spools and can be set up to weld with .024–.035 inch (0.6–0.9 mm) solid wire and .030–.045 inch (0.8–1.2 mm) flux-cored wire.

BEST FOR	STANDARD SPRAY	PULSED MIG	SHORT CIRCUIT
Gap filling	D	B	A
Low heat input	D	B	A
Out-of-position welds		A	B
Low spatter	A	A	C
Thick metals	A	A	D
Thin metals		B	A
Increased travel speed	A	A	B
Aluminum MIG welding	C	A	C

HOT COLD

Ratings A, B, C, and D are relative values. An “A” rating indicates a best fit between your performance needs and process. A “blank” rating indicates that the process is not recommended for that application.

Operation Modes

Auto-Set™ mode



Auto-Set eliminates guesswork and saves you time on setup. Begin by pressing the Auto-Set button. The Auto-Set button's back light indicates the mode is activated.

1. Press Auto-Set soft key to open the process selection menu.
Turn either right or left knob to highlight desired process. Press either right or left knob to select process.
2. Repeat for wire diameter, Tungsten size, or electrode diameter depending on selected process.
3. Repeat for material thickness.

Auto-Set allows for adjustments within a predefined window of settings for the welding process. This window is indicated by the green brackets. If you need larger adjustments, press the Auto-Set button again to enter Manual Mode and adjust as needed.

Manual mode



When welding outside of Auto-Set capabilities, or if you prefer custom parameters, use manual mode. To access manual mode, ensure that Auto-Set is off. Simply rotate the left and right knobs to adjust parameters.

Specifications (Subject to change without notice.)



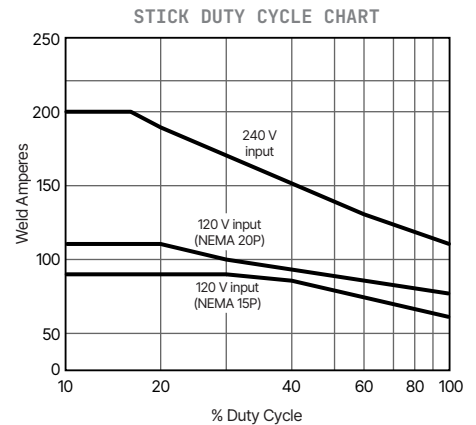
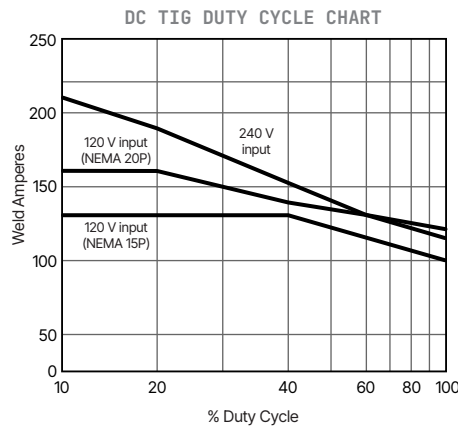
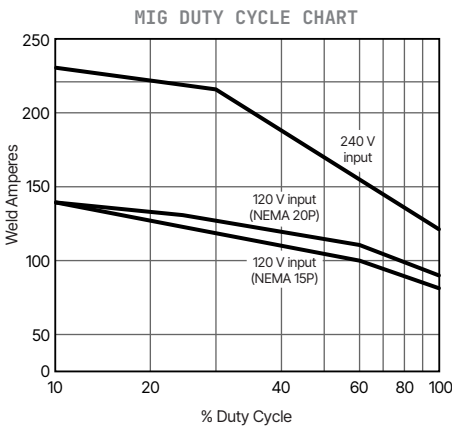
WELDING MODE/PROCESS	INPUT POWER	AMPERAGE RANGE	RATED OUTPUT	AMPS INPUT AT RATED OUTPUT, 50/60 HZ				WIRE FEED SPEED	MAX. OPEN-CIRCUIT VOLTAGE	DIMENSIONS	NET WEIGHT
CV: MIG/flux-cored	120 V	30–140 A	110 A at 19.5 VDC, 60% duty cycle	21.7	—	2.6	2.6	60–600 ipm (1.5–15.2 m/min.)	57	H: 14.625 in. (372 mm) W: 9.75 in. (248 mm) D: 20 in. (508 mm)	35 lb. (15.9 kg)
	240 V	30–230 A	160 A at 22 VDC, 60% duty cycle	—	17	4.1	4.1				
			215 A at 24.8 VDC, 30% duty cycle	—	25.7	6.2	6.2				
CC: TIG	120 V	20–150 A	140 A at 15.6 VDC, 40% duty cycle	22.7	—	2.8	2.8	—			
	240 V	20–210 A	190 A at 17.6 VDC, 20% duty cycle	—	16.6	4	3.9				
CC: Stick*	120 V	30–100 A	95 A at 23.8 VDC, 40% duty cycle	22.5	—	2.7	2.7				
	240 V	30–200 A	190 A at 27.6 VDC, 20% duty cycle	—	25	6	6				

*Not recommended for 6010 electrodes.

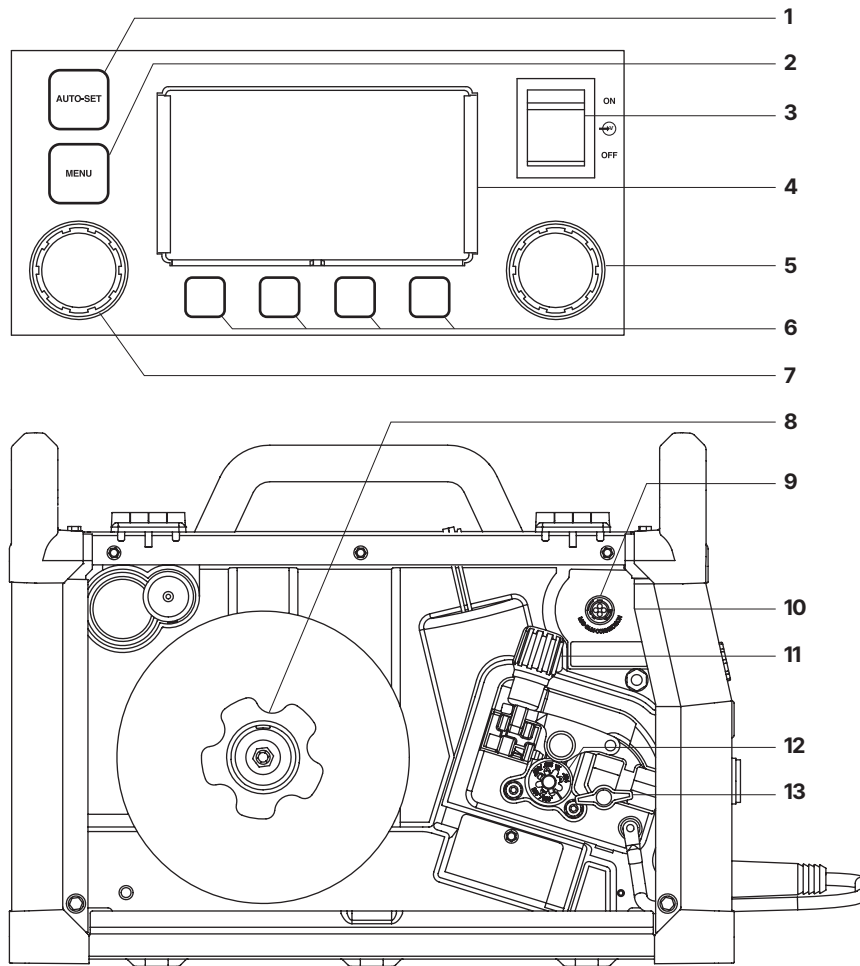


Certified by Canadian Standards Association to both the Canadian and U.S. Standards.

Performance Data



Control Panel



1. Auto-Set Button
2. Menu Button
3. Power On/Off Switch
4. Color LCD Display
5. Right Adjustment Knob
(adjusts wire feed speed or parameter values depending on mode)
6. Soft Keys *(multiple functions depending on screen displayed)*
7. Left Adjustment Knob
(adjusts voltage, arc length or parameter values depending on mode)
8. Plastic Hub with Retaining Ring for 8-inch Spools
(shaft also accepts 4-inch spools)
9. MIG Gun Connection
10. USB Software Port *(inside to the right)*
11. Calibrated Tension Knob
12. Drive Roll
13. T-Knob *(secures torch)*

Genuine Miller® Accessories



MDX™-100 MIG Gun 1770029

15 ft. (4.6 m), 100-amp MIG gun with Miller® MDX MIG consumables for .030–.035 in. (0.8–0.9 mm) wire.

- Install contact tips with a single turn.
- Front load liner locks at front and back of gun to align with contact tip and power pin for a flawless wire feed path.
- Durable, ergonomic handle with overmolding improves grip and comfort.
- Ball-and-socket handle with rear swivel for increased gun maneuverability while reducing welder fatigue.



Spoolmate™ 100 Spool Gun 300371

Direct-connect spool gun handles .030–.035 inch (0.8–0.9 mm) aluminum (4043 only) and .023–.035 inch (0.6–0.9 mm) steel/stainless steel wires. Rated at 135 amps, 30 percent duty cycle. Includes 12-foot (3.7 m) cable assembly and custom carrying case.



Spoolmate™ 150 Spool Gun 301272

Direct-connect spool gun handles .030–.035 inch (0.8–0.9 mm) 4000/5000 series aluminum and .023–.035 inch (0.6–0.9 mm) steel/stainless steel wires. Rated at 150 amps, 60 percent duty cycle. Includes 20-foot (6.1 m) cable assembly.



TIG Contractor Kit

301917 With wireless remote foot control

301916 With wired foot control

Kit comes complete with everything needed to TIG weld with the Multimatic® 215 PRO. Includes 12.5-foot (3.8 m) Weldcraft™ A-150 TIG torch with flow thru Dinse-style connector, wireless remote foot pedal **OR** RFCS-14 HD wired foot pedal, flow gauge regulator with 12-foot (3.7 m) gas hose, and AK2C torch accessory kit.



Weldcraft™ A-150 (WP-17) TIG Torch WP1712RDI25

12.5-foot (3.8 m) 150-amp air-cooled torch with 25 mm flow thru Dinse-style connector.



TIG Torch Accessory Kit AK2C

Includes one short back cap, one of each size (#4, #5, #6) alumina nozzle, and one of each size (.040, 1/16, 3/32 inch) of the following: collet, collet body, and 7-inch 2% ceriated tungsten electrode.



Wireless Remote Foot Control 301580

For remote current and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 90-foot (27.4 m) operating range.



RFCS-14 HD Wired Foot Control 301589

Heavy-duty foot pedal current and contactor control provides increased stability and durability from larger base and heavier cord. Includes 20-foot (6 m) cord with plug.



Running Gear/Cylinder Rack 301239

Heavy-duty construction with 8-inch rubber rear wheels. Convenient front handles, cable holders and plastic consumable box. For gas cylinders no greater than 7 inches (178 mm) in diameter or 65 pounds (29.5 kg) in weight.



Dual Cylinder Rack Conversion Kit and Tool Holder 301454

Converts running gear/cylinder rack (301239) from a single cylinder cart to a dual cylinder cart. Top bracket holds a variety of tools including a welder, adjustable wrench, screwdrivers, chipping hammer, wire brush and filler rod.



Protective Cover 301737

Consumables

For MDX™-100 MIG Gun (15 ft.)

Miller® MDX MIG Gun Consumables

Smaller consumables and components to access hard-to-reach weldments.

Contact Tips (10 per package)

T-M023 .023 in. (0.6 mm)

T-M030 .030 in. (0.8 mm)

T-M035 .035 in. (0.9 mm)

T-M045 .045 in. (1.2 mm)

Nozzles

NS-M1200B Brass, 1/2 in. ID, flush

NS-M1200C Copper, 1/2 in. ID, flush

NS-MFLX Gasless nozzle

Diffuser D-M100

Monocoil Replacement Liners (15 ft.)

LM1A-15 .023/.025 in. (0.6 mm)

LMD2A-15 .030/.035 in. (0.8/0.9 mm)

LMD3A-15 .035/.045 in. (0.9/1.2 mm)

Note: Miller® FasTip™, M-Series and Bernard® Centerfire™ diffusers and consumables are NOT compatible with MDX Series guns.

For Spoolmate™ 100 Spool Gun



Contact Tips (5 per package)

199730 .024 in. (0.6 mm)

186419 .030 in. (0.8 mm)

186406 .035 in. (0.9 mm)



Nozzle 186405

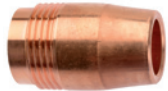
For Spoolmate™ 150 Spool Gun



Contact Tips (5 per package)

199387 .030 in. (0.8 mm)

199388 .035 in. (0.9 mm)



Nozzle 050622

For Both Spool Guns



Drive Roll (1) 186413

For .030/.035-inch (0.8/0.9 mm) wire.



Push Roll (1) 186414

For .030/.035-inch (0.8/0.9 mm) wire.

For Multimatic® 215 PRO



Quick Select™ Drive Roll 261157

For .024-inch (0.6 mm) or .030/.035-inch (0.8/0.9 mm) solid wire, and .030/.035-inch (0.8/0.9 mm) flux-cored wire.

V-Knurled Dual-Groove Drive Roll 202926

For .030/.035-inch (0.8/0.9 mm) or .045-inch (1.2 mm) flux-cored wire.

Ordering Information

EQUIPMENT AND OPTIONS	STOCK NO.	DESCRIPTION	QTY.	PRICE
Multimatic® 215 PRO	907840	120/240 V, 50/60 Hz		
Multimatic® 215 PRO with Welding Cart	951000074	Includes Multimatic® 215 PRO (907840) and running gear/cylinder rack (301239)		
Multimatic® 215 PRO with TIG Contractor Kit	951000213	Includes Multimatic® 215 PRO (907840) and TIG Contractor Kit (301917)		
Guns				
MDX™-100 MIG Gun	1770029	15 ft. (4.6 m), .030–.035 in (0.8–0.9 mm) wire		
Spoolmate™ 100 Spool Gun	300371	12 ft. (3.7 m). Includes custom carrying case		
Spoolmate™ 150 Spool Gun	301272	20 ft. (6.1 m)		
Accessories				
TIG Contractor Kits	301917 301916	With Wireless Foot Pedal With Wired Foot Pedal Kits include 12.5 ft. (3.8 m) Weldcraft™ A-150 TIG torch with flow thru Dinse-style connector, wireless remote foot pedal OR RFCS-14 HD wired foot pedal, flow gauge regulator with 12 ft. (3.7 m) gas hose, and AK2C torch accessory kit		
Weldcraft™ A-150 (WP-17) TIG Torch	WP1712RDI25	12.5 ft. (3.8 m) cable		
TIG Torch Accessory Kit	AK2C	Includes one short back cap, one of each size (#4, #5, # 6) alumina nozzle, and one of each size (.040, 1/16, 3/32 inch) of the following: collet, collet body, and 7-inch 2% ceriated tungsten electrode		
Running Gear/Cylinder Rack	301239			
Dual Cylinder Rack Conversion Kit and Tool Holder	301454			
Dual Cylinder Rack Cart	951770	Includes running gear/cylinder rack (301239) and dual cylinder rack conversion kit (301454). Must be assembled together		
Protective Cover	301737			
Material Thickness Gauge	229895			
NEMA 20 MVP™ Plug	219259	120 V, 20 A plug		
Flow Gauge Regulator and Gas Hose for Argon or AR/CO ₂ Mix	31-50-580-6	Replacement standard regulator and gas hose		
Flow Gauge Regulator for CO ₂	31-50-320	Required if using 100 percent CO ₂ gas		
Flux-cored Wire				
Solid Wire				
Shielding Gas Cylinder				
Helmet/Gloves/Scratch Brush				
Remote Controls				
Wireless Remote Foot Control	301580	Foot control with wireless 90 ft. (27.4 m) operating range		
RFCS-14 HD Wired Foot Control	301589	Heavy-duty foot control		
Consumables				
Contact Tips		See page 7		
Nozzles		See page 7		
Diffuser		See page 7		
Monocoil Replacement Liners		See page 7		
Drive Rolls		See page 7		

DATE :

TOTAL QUOTED PRICE:

Distributed by:



REBATE



POWER MIG® 215 MPI™ Multi- Process Welder Aluminum One- Pak®

K4877-1

POWER MIG® 215 MPI™ Multi-Process Welder is portable for MIG, Stick, TIG, and Flux-Cored welding.

Input



Output



\$ REBATE | \$200 End User Rebate (US Only) -
See Details Below

Help us improve



POWER MIG® 262MP Multi- Process Welder

K5376-1

The POWER MIG® 262MP Multi-Process Welder is capable of Pulsed MIG and constant voltage MIG, DC TIG, DC Stick, and Flux-Cored applications up to 300 amps. It is perfect for autobody repair, fabrication, education use, general maintenance, and so much more!

Input



Output



Help us improve